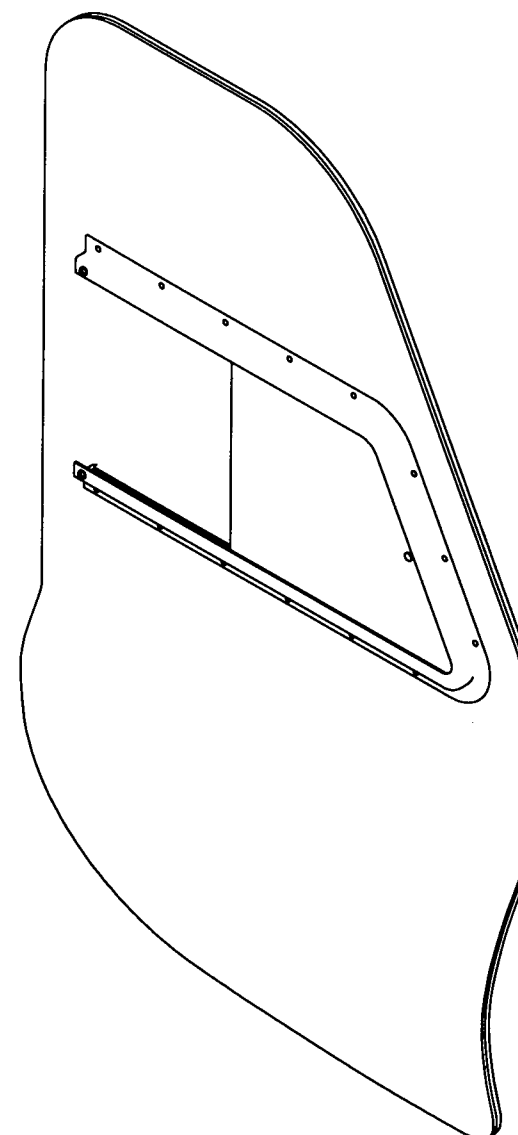


D4548-041 STD FLAT CREW WINDOW (LH)

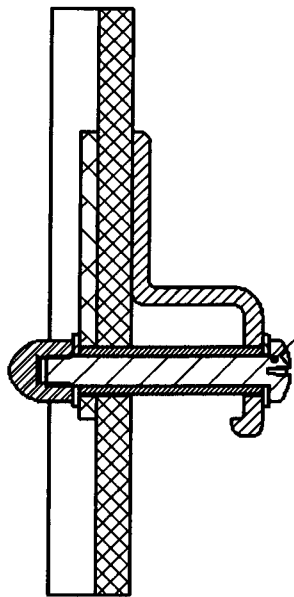


D4548-042 STD FLAT CREW WINDOW (RH)

RELEASED
2012-03-08
MP

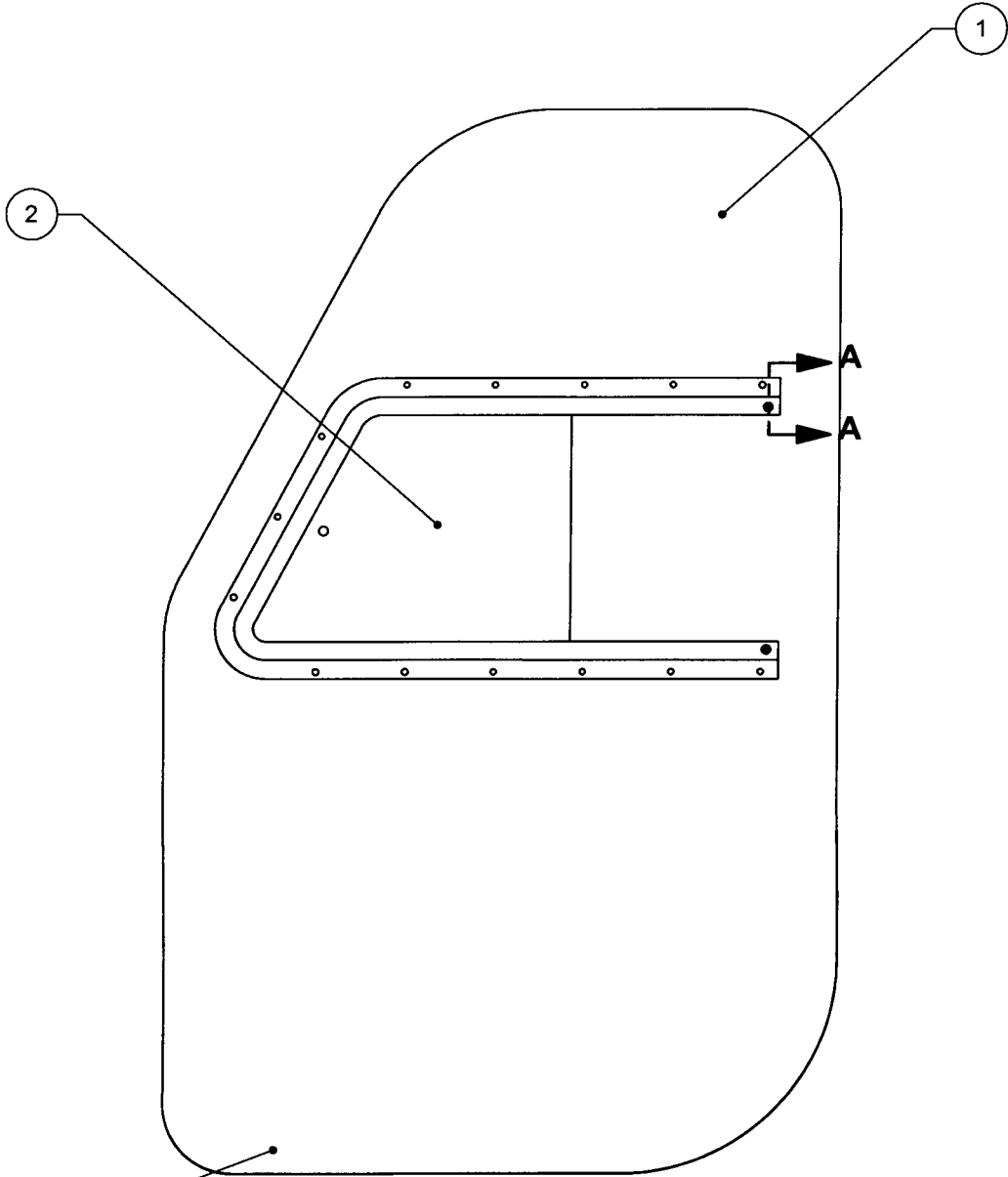
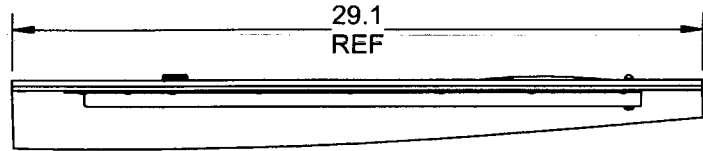
A	NEW ISSUE	AP	12.02.27
REV.	DESCRIPTION	BY	DATE
DESIGN	AP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AP		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	D4548	SHEET 1 OF 7
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	STD FLAT CREW WINDOW	NTS
DATE	12.02.27	<small>COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

ITEM	QTY -041	P/N	DESCRIPTION
	X	D4548-041	STD FLAT CREW WINDOW (LH)
1	1	D4548-011	FLAT WINDOW ASSY (LH)
2	1	D4552-041	SLIDING WINDOW ASSY (LH)
3	2	D4601-1	SPACER
4	2	MS27039-0818	SCREW
5	2	MS51865-4C	ACORN NUT
6	4	NAS1149CN832R	WASHER

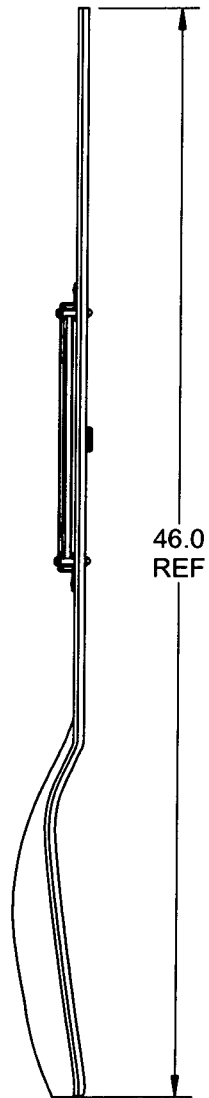


SECTION A-A C3-2
SCALE 8X

4 6 3 6 5
2 PL



D4548-041 STD FLAT CREW WINDOW (LH)

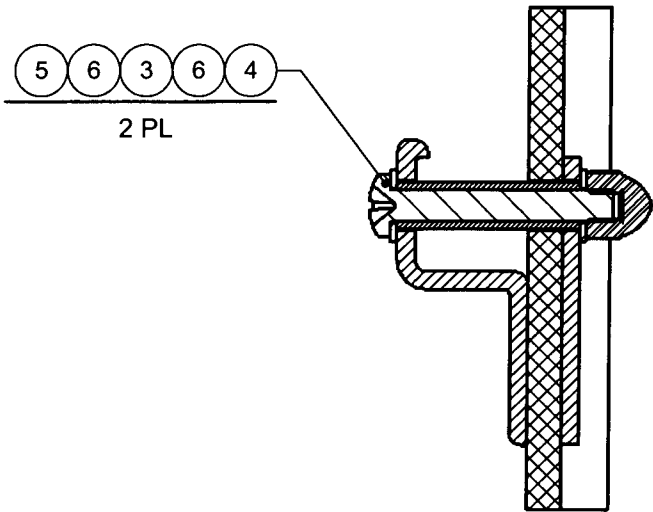
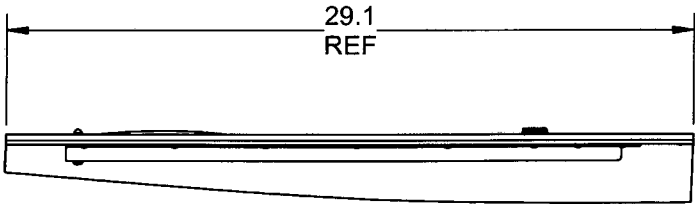


- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: ENGRAVE WITH DART P/N "D4548-041" & BN "BXXXXX" WITHIN 0.125 IN FROM THE EDGE OF WINDOW, USE .125" LETTERS TO MAX DEPTH OF 0.005 PER DART QSI 044 6.4 USING VIBRATING STYLUS
 - 7) WEIGHT: 12.0 lbs

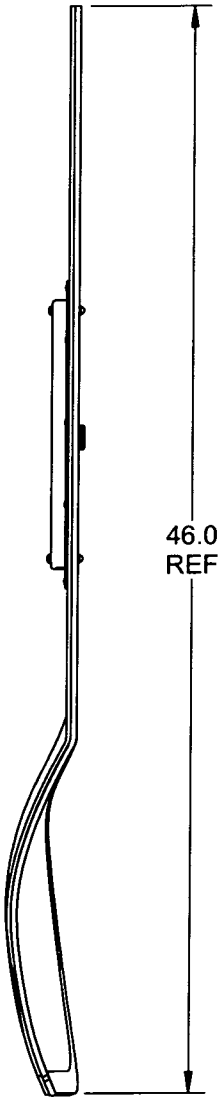
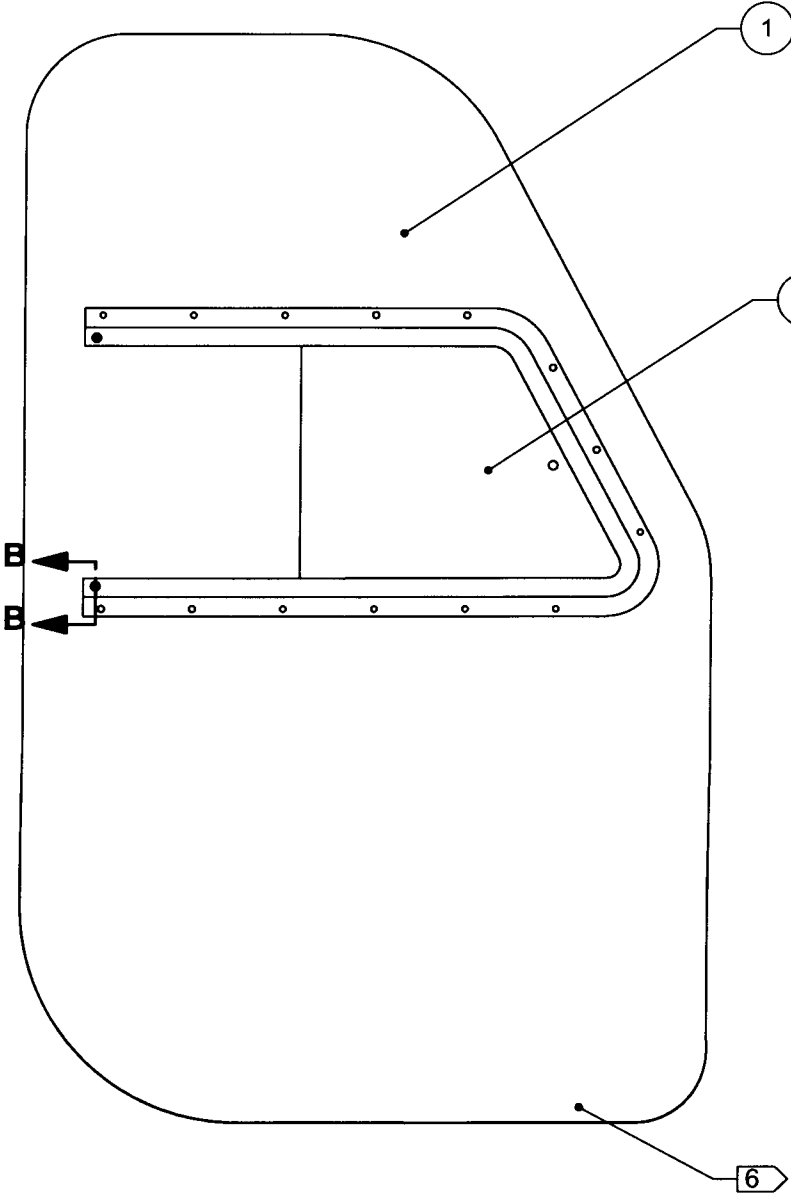
DESIGN	AP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AP		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4548	SHEET 2 OF 7
APPROVED		TITLE	SCALE
DE APPR.		STD FLAT CREW WINDOW	NTS
DATE	12.02.27	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

RELEASED
2012-03-08

ITEM	QTY -042	P/N	DESCRIPTION
	X	D4548-042	STD FLAT CREW WINDOW (RH)
1	1	D4548-012	FLAT WINDOW ASSY (RH)
2	1	D4552-042	SLIDING WINDOW ASSY (RH)
3	2	D4601-1	SPACER
4	2	MS27039-0818	SCREW
5	2	MS51865-4C	ACORN NUT
6	4	NAS1149CN832R	WASHER



SECTION B-B C5-3
SCALE 8X



D4548-042 STD FLAT CREW WINDOW (RH)

- NOTES:
 1) MATERIAL: N/A
 2) FINISH: N/A
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: ENGRAVE WITH DART P/N "D4548-042" & BN "BXXXXX" WITHIN 0.125 IN FROM THE EDGE OF WINDOW, USE .125" LETTERS TO MAX DEPTH OF 0.005 PER DART QSI 044 6.4 USING VIBRATING SYLUS
 7) WEIGHT: 12.0 lbs

DESIGN	AP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AP		
CHECKED	AP	DRAWING NO. D4548	REV. A
MFG. APPR.	AP	SHEET 3 OF 7	
APPROVED	AP	TITLE STD FLAT CREW WINDOW	SCALE NTS
DE APPR.	AP	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DATE	12.02.27		

RELEASED
2012-03-08

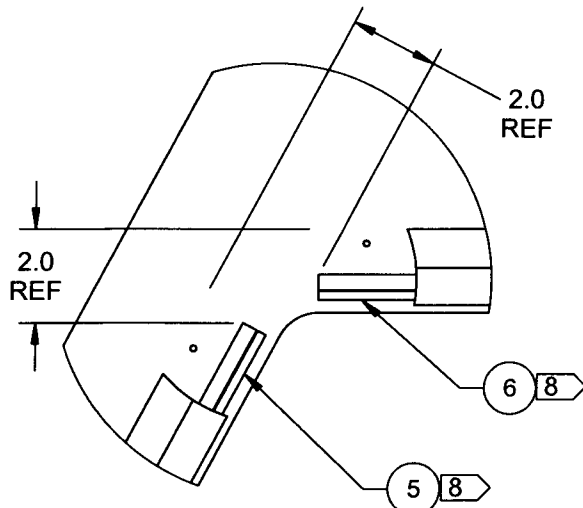
ITEM	QTY -011	P/N	DESCRIPTION
	X	D4548-011	FLAT WINDOW ASSY (LH)
1	1	D3802-1-100	WINDOW SEAL
2	1	D4537-1	FLAT WINDOW (LH)
3	1	D4550-097	WINDOW PILE
4	1	D4551-1	INBOARD SLIDING WINDOW FRAME
5	1	D4553-093	WINDOW TRACK
6	1	D4553-161	WINDOW TRACK
7	1	D4553-209	WINDOW TRACK
8	1	D4554-1	OUTBOARD SLIDING WINDOW FRAME (LH)
9	14	BSP-46	RIVET
10	14	NAS1149FN432P	WASHER

D

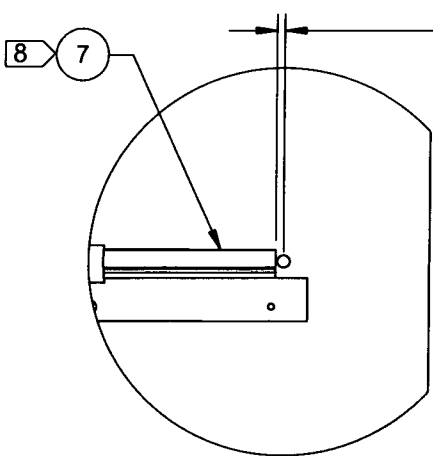
C

B

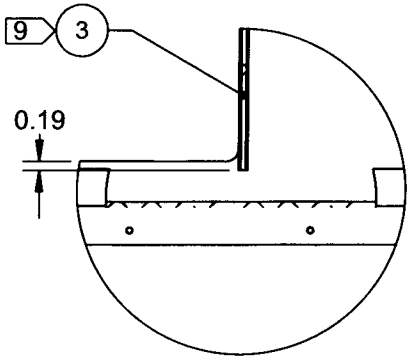
A



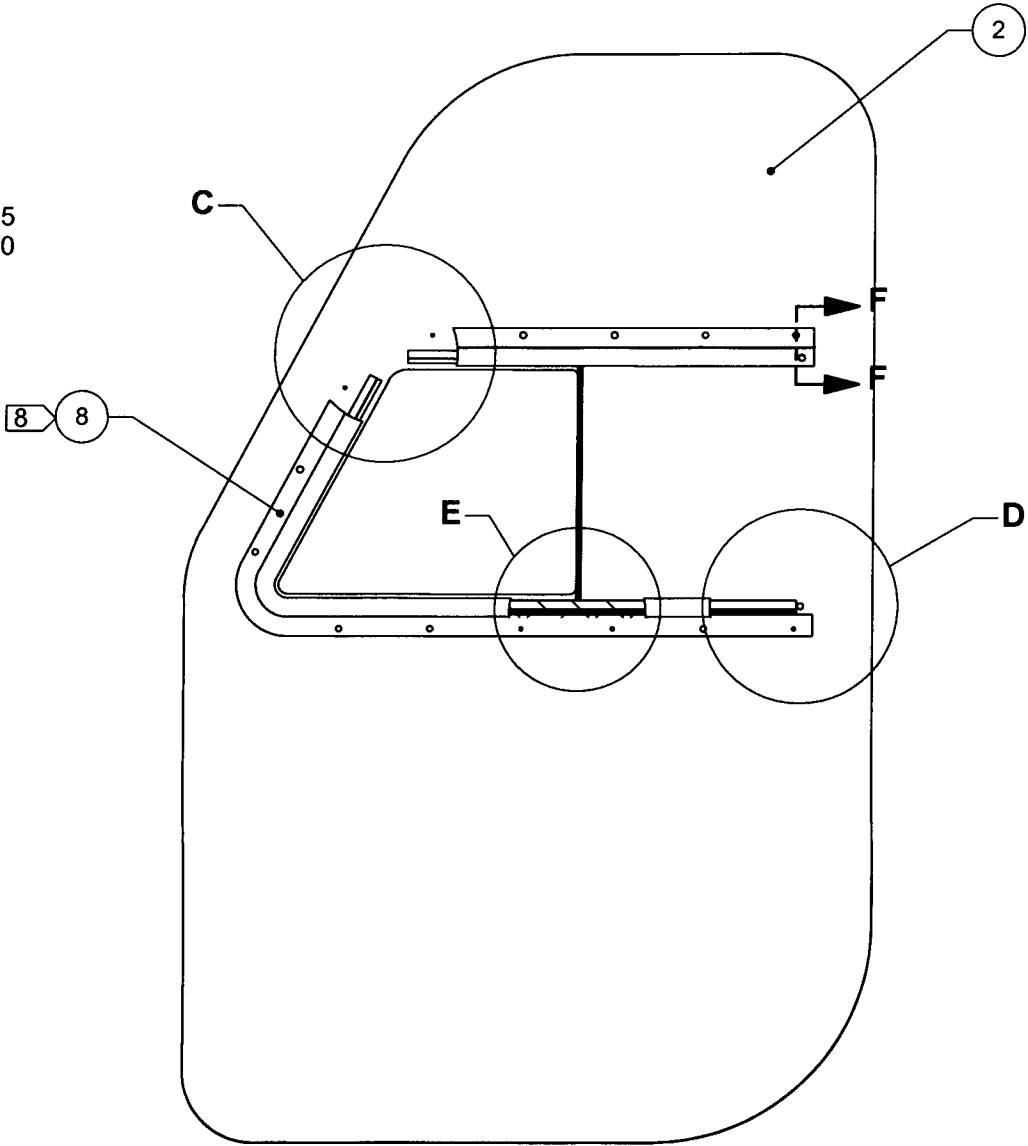
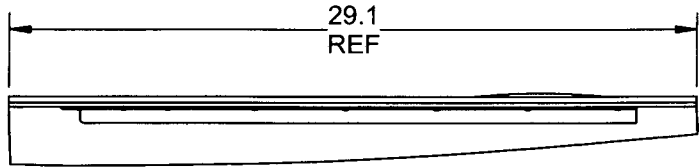
DETAIL C
SCALE 2X
C4-4



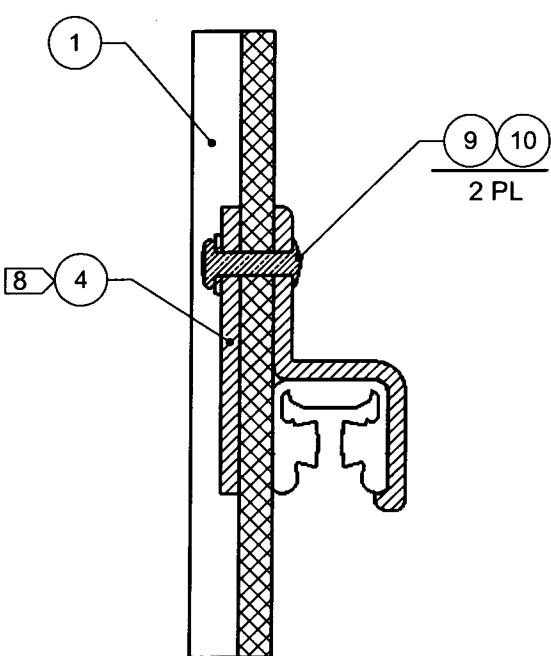
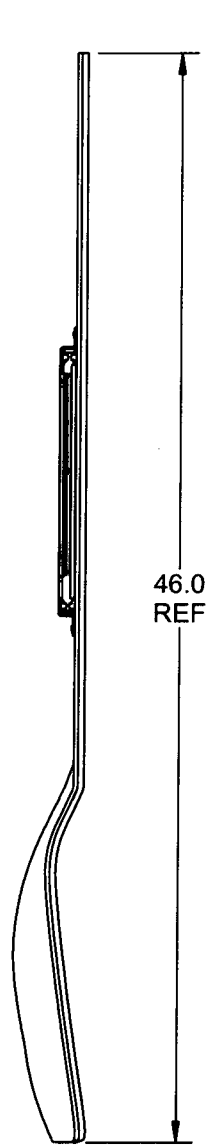
DETAIL D
SCALE 2X
C3-4



DETAIL E
SCALE 2X
C4-4



D4548-011 FLAT WINDOW ASSY (LH)

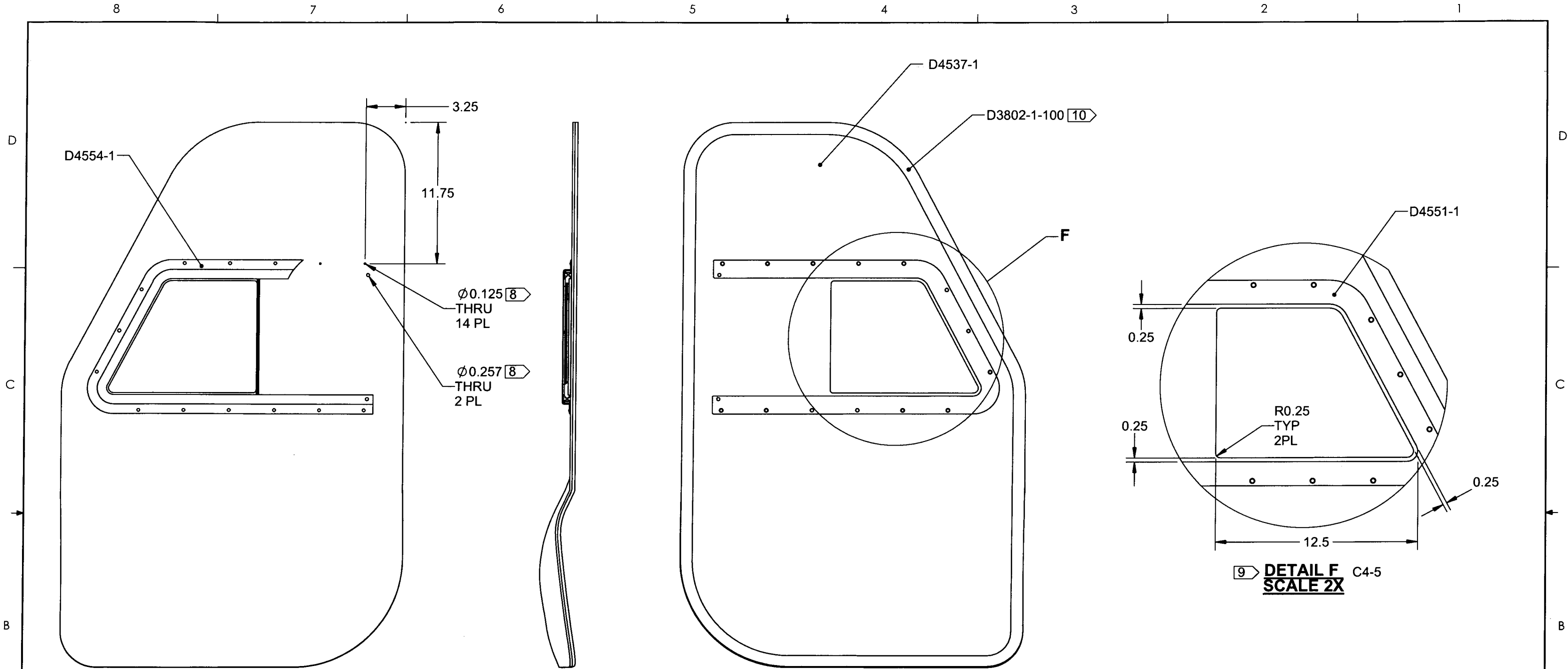


SECTION F-F
SCALE 8X
C3-4

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 10.6 lbs
 - 8) INSTALL WITH BLACK SIKAFLEX
 - 9) INSTALL WITH 3M SCOTCH-WELD 1300L RUBBER & GASKET ADHESIVE

DESIGN	AP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AP		
CHECKED		DRAWING NO. D4548	REV. A
MFG. APPR.			SHEET 4 OF 7
APPROVED		TITLE STD FLAT CREW WINDOW	SCALE NTS
DE APPR.		COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DATE	12.02.27		

RELEASED
2012-03-08



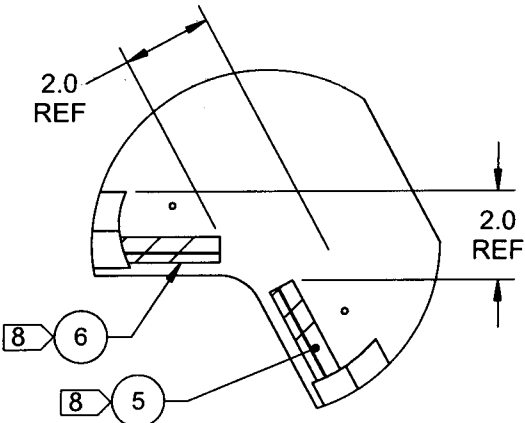
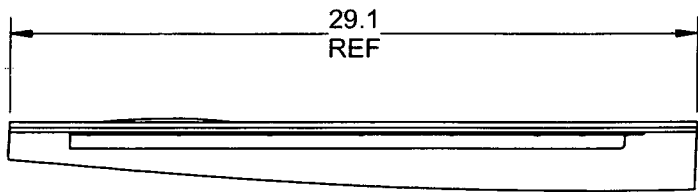
D4548-011 FLAT WINDOW ASSY (LH)

- NOTES:**
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 10.6 lbs
 - 8) TRANSFER DRILL D4554-1 AND D4537-1 USING D4551-1
 - 9) USE D4551-1 TO LOCATE SLIDING WINDOW CUT-OUT
 - 10) INSTALL WITH SELF ADHESIVE BACKING, SHAPE AS REQUIRED

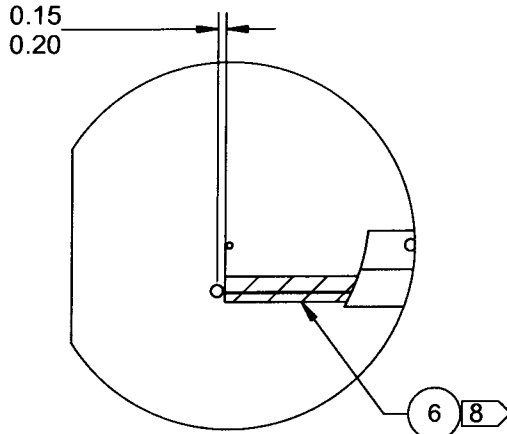
RELEASED
2012-03-08

DESIGN	AP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AP		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4548	SHEET 5 OF 7
APPROVED		TITLE	SCALE
DE APPR.		STD FLAT CREW WINDOW	NTS
DATE	12.02.27	<small>COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

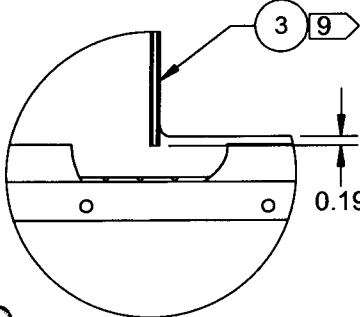
ITEM	QTY -012	P/N	DESCRIPTION
	X	D4548-012	FLAT WINDOW ASSY (RH)
1	1	D3802-1-100	WINDOW SEAL
2	1	D4537-2	FLAT WINDOW (RH)
3	1	D4550-097	WINDOW PILE
4	1	D4551-1	INBOARD SLIDING WINDOW FRAME
5	1	D4553-093	WINDOW TRACK
6	1	D4553-161	WINDOW TRACK
7	1	D4553-209	WINDOW TRACK
8	1	D4554-2	OUTBOARD SLIDING WINDOW FRAME (RH)
9	14	BSP-46	RIVET
10	14	NAS1149FN432P	WASHER



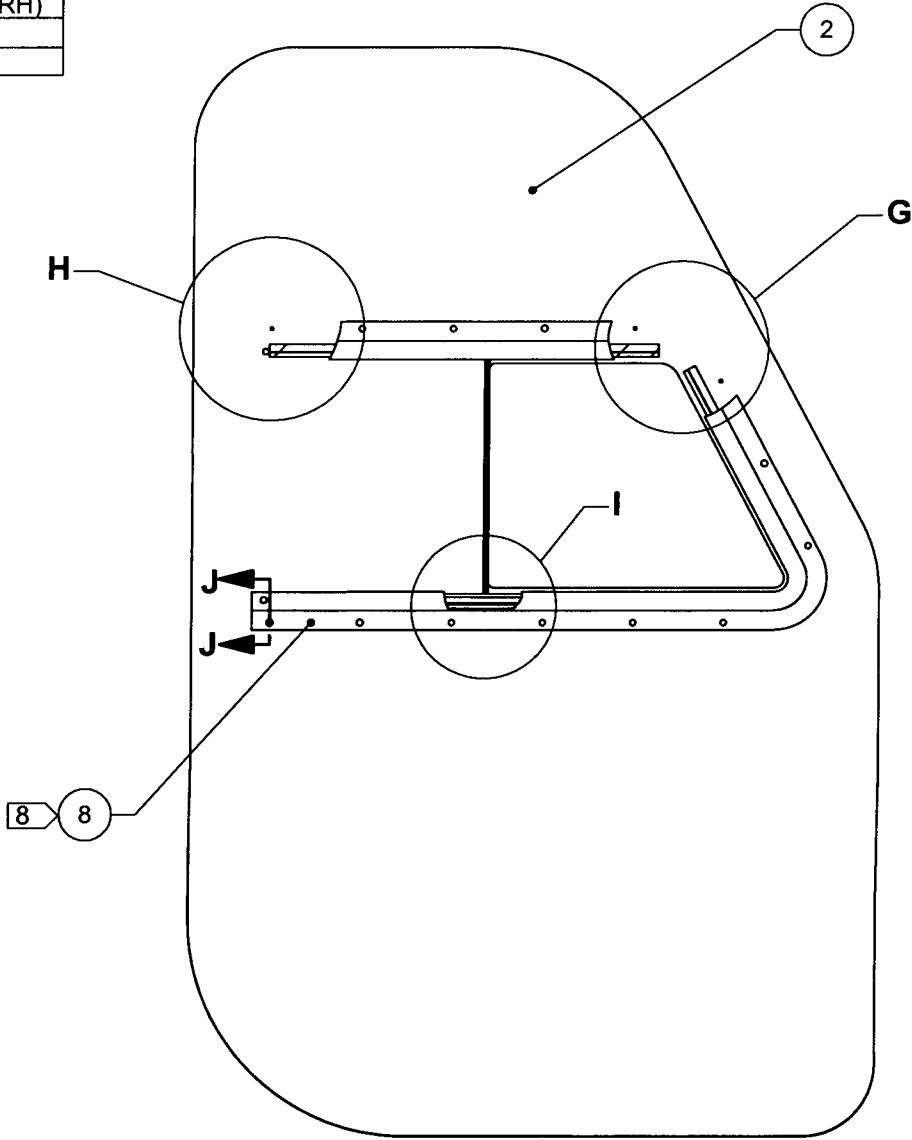
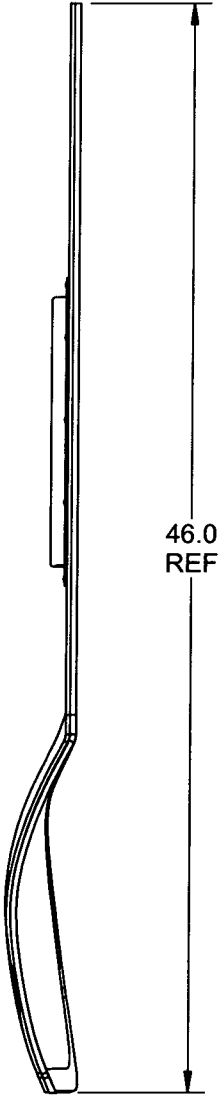
DETAIL G C4-6
SCALE 2X



DETAIL H C5-6
SCALE 2X

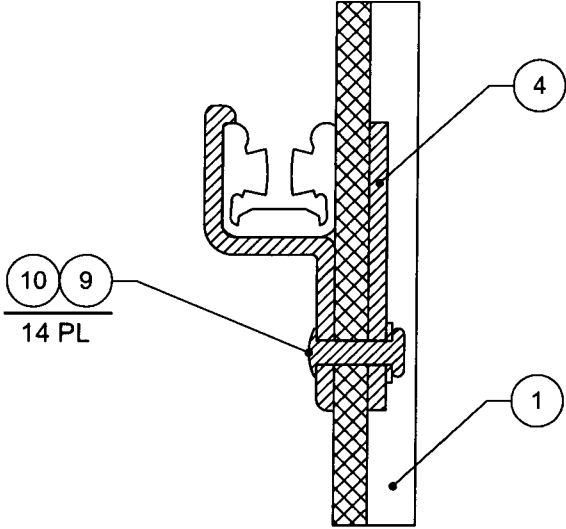


DETAIL I C5-6
SCALE 2X



D4548-012 FLAT WINDOW ASSY (RH)

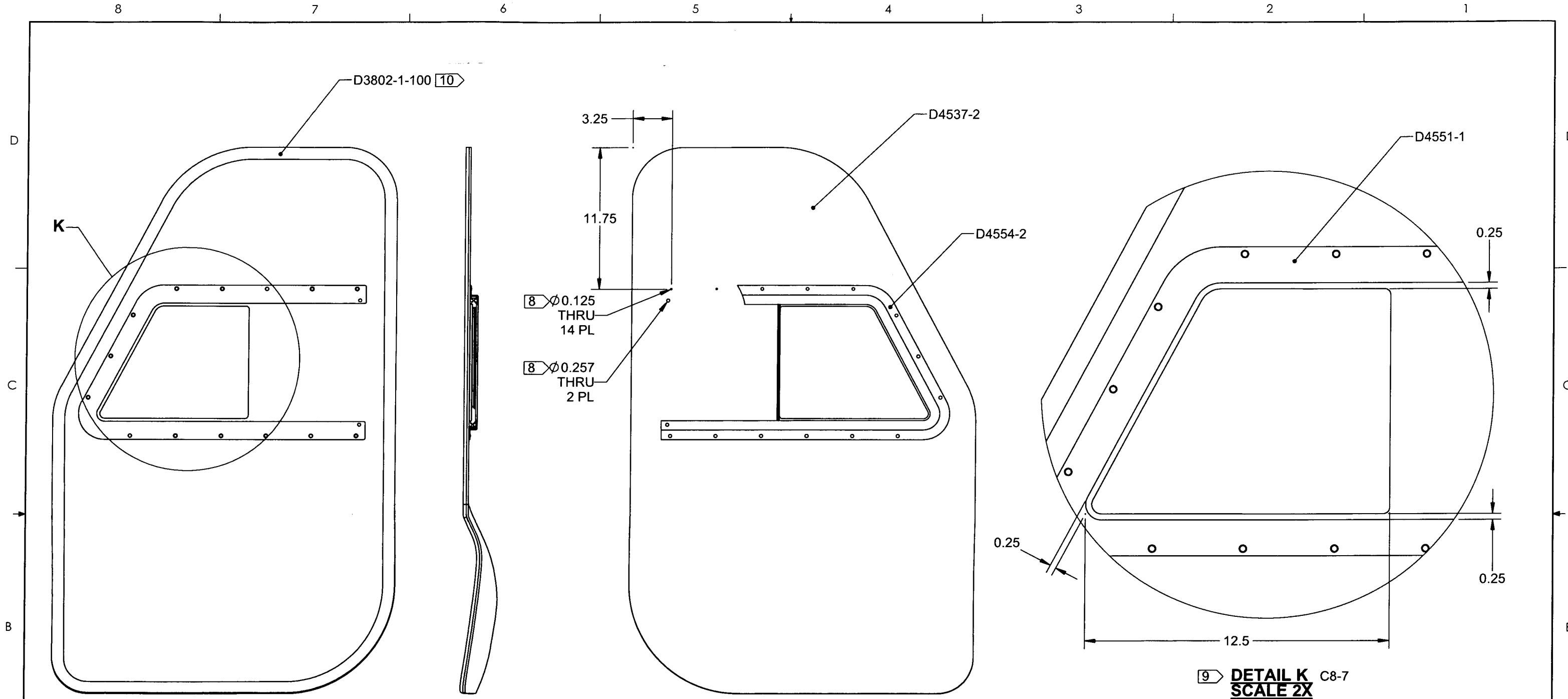
SECTION J-J C5-6
SCALE 8X



- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 10.6 lbs
 - 8) INSTALL WITH BLACK SIKAFLEX
 - 9) INSTALL WITH 3M SCOTCH-WELD 1300L RUBBER & GASKET ADHESIVE

RELEASED
2012-03-08

DESIGN	AP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AP		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4548	SHEET 6 OF 7
APPROVED		TITLE	SCALE
DE APPR.		STD FLAT CREW WINDOW	NTS
DATE	12.02.27	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



D4548-012 FLAT WINDOW ASSY (RH)

- NOTES:**
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 10.6 lbs
 - 8) TRANSFER DRILL D4554-2 AND D4537-2 USING D4551-1
 - 9) USE D4551-1 TO LOCATE SLIDING WINDOW CUT-OUT
 - 10) INSTALL WITH SELF ADHESIVE BACKING, SHAPE AS REQUIRED

RELEASED
2012-03-08

DESIGN	AP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AP		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4548	SHEET 7 OF 7
APPROVED		TITLE	SCALE
DE APPR.		STD FLAT CREW WINDOW	NTS
DATE	12.02.27	<small>COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	